

Work Order ID 128352

January-16-15 12:46:57 PM

~~Stop Monday 1/19/15~~
128352

Went for ECN

Page 1
S/O 119750
NS1

Item ID: D350-689-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Armrest / Control Guard Retrofit

Stop *NS2*

Start Date: 1/16/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/19/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9619	B								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy D350-689 bluefile & type labels per PPP D350-689-031 CHG001								
101	Pick Kit	0.00							
101									
Packaging	Memo	0.00							
Packaging									
110	QC4-100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									

Cancel
Now 1/24/72

002
ECN

12

DAS 28 9:00 JAN 19 2015

DAS 28 9:00

1x

DAS 28 9:00 JAN 19 2015

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Item ID: D350-689-031 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Armrest / Control Guard Retrofit
Start Date: 1/16/15 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 1/19/15 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging					(1x)			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-689-013								
	Location: 16 029								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

W1502.13

Picklist Print

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Work Order ID: 128352

128352

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 1/16/15

Required Date: 1/19/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 12.07.06 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5189-041 Tube Assembly		Manufactured	No				Each	0.0000		1			
D5189-041									**				
D5189-043 Armrest Assembly		Manufactured	No				Each	0.0000		1			
D5189-043									**				
D3021-043 Tube Assembly		Manufactured	No			101	Each	4.0000		1			
D3021-043									**				
Location ST223b 127182 Loc Qty 4 4 Loc Code													
D4666-041 Armrest Assembly		Manufactured	No			101	Each	2.0000		1			
D4666-041									**				
Location ST223b 126948 Loc Qty 2 2 Loc Code													
D4671-1 Armrest Cushion		Manufactured	No			101	Each	7.0000		1			
D4671-1									**				
Location ST223a 123928 Loc Qty 7 7 Loc Code													

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

JAN 18 2015

D5159-041 x 1

D5159-043 x 1

Picklist Print

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Work Order ID: 128352

128352

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 1/16/15

Required Date: 1/19/15

Start Qty: 1.00

Required Qty: 1.00

AN4-4A

Purchased

No

101

Each

405.0000

1

1

AN4-4A

BOLT

**

DAS

DAS

Location

Loc Qty

Loc Code

FP001

24

m125709

24

ST325A

381

m129390

381

AN4-10A

Purchased

No

101

Each

80.0000

1

1

AN4-10A

Bolt

**

DAS

DAS

Location

Loc Qty

Loc Code

CA

18

M129682

18

ST345

62

M130466

12

M131153

50

AN4-17A

Purchased

No

101

Each

151.0000

1

1

AN4-17A

Bolt

**

DAS

DAS

Location

Loc Qty

Loc Code

ST343

151

M128813

12

M129909

6

M131139

133

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Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 1/16/15

Required Date: 1/19/15

Start Qty: 1.00

Required Qty: 1.00

AN970-4 Purchased No 101 Each 455.0000

1 1

AN970-4

Washer

DAS
45

**

DAS
45
9-89

DAS
26
9-89

Location Loc Qty Loc Code

ST273A 400

m129521 400

ST329 55

m127815 55

MS21042L4 Purchased No 101 Each 3,435.0000

2 2

MS21042L4

Locknut

DAS
45

**

DAS
45
9-89
DAS
26
9-89

Location Loc Qty Loc Code

FP001 42

m124231 42

GA 704

m127813 704

ST260a 2000

m130799 2000

ST305 689

426 426

m128300 8

m130922 255

NAS1149F0432P Purchased No 101 Each 256.0000

4 4

NAS1149F0432P

WASHER

DAS
45

**

JAN 19 2015

Location Loc Qty Loc Code

st268 256

M128995 256

DAS
26
9-89

REFERENCE ONLY

JAN 19 2015

DAS

45

PARTS LIST:

QTY -011	QTY -013	QTY -021	QTY -023	QTY -031	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
X							D350-689-011	DUAL HIGH BACK SEAT INSTL, LH
1	X						D350-689-013	FLOOR PROVISIONS KIT
		X					D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH (REF DSI 9419)
		1	X				D350-689-023	ENERGY ATTENUATING FLOOR PROVISION KIT (REF DSI 9419)
				X			D350-689-031	ARMREST/CONTROL GUARD KIT
1					X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1				X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY (REF DSI 9419)
				1			D3021-043	TUBE ASSEMBLY
				1			D4666-041	ARMREST ASSEMBLY
				1			D4671-1	ARMREST CUSHION
				1			AN4-4A	BOLT
				1			AN4-10A	BOLT
				1			AN4-17A	BOLT
				1			AN970-4	WASHER
				2			MS21042L4	NUT
				4			NAS1149F0432P	WASHER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)
DATE: 12.07.11
CERT. NO.: SH02-33
ISSUE NO.: 1

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9619	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ARMREST/CONTROL GUARD KIT	NTS
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